



Cold Curving

Marcryl FS can be cold curved. The minimum cold curve radius is equal to 330 times the sheet thickness.

Curving sheets to a tighter radius than this leads to shattering, buckling and stress levels which will reduce the impact resistance and service life of the sheet. It will also make it more prone to chemical attack.

The table below shows the recommended minimum radii for various thicknesses.

Sheet Thickness	Minimum recommended radius
2 mm	660mm
3mm	990mm
4mm	1320mm
5mm	1650mm
6mm	1980mm
8mm	2640mm
10mm	3300mm
12mm	3960mm



Brett Martin Ltd. pursues a policy of continuous product development and reserves the right to amend specifications without notice.

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